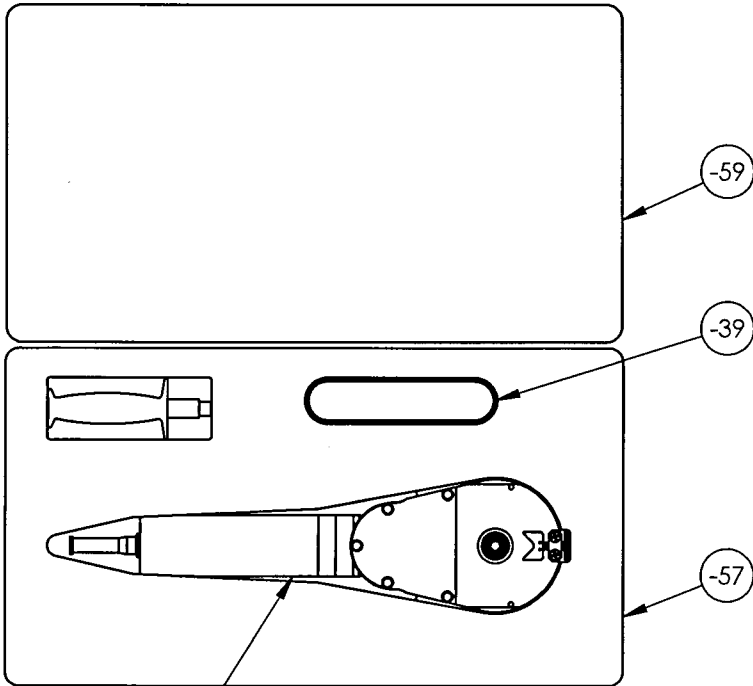


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REVISIONS			
REV	ECN	DESCRIPTION	DATE
A	790	220 VOLT TOOL	8/27/2018

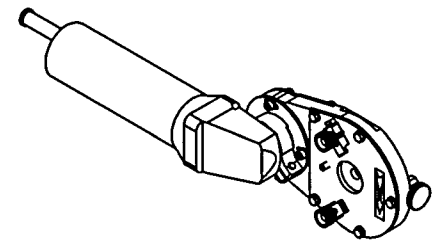
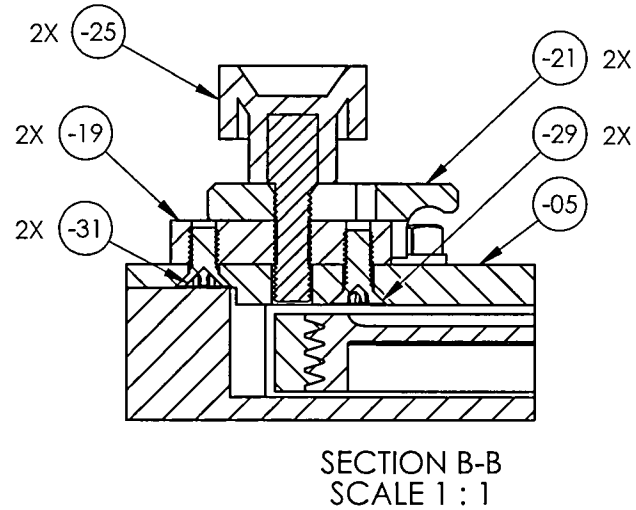
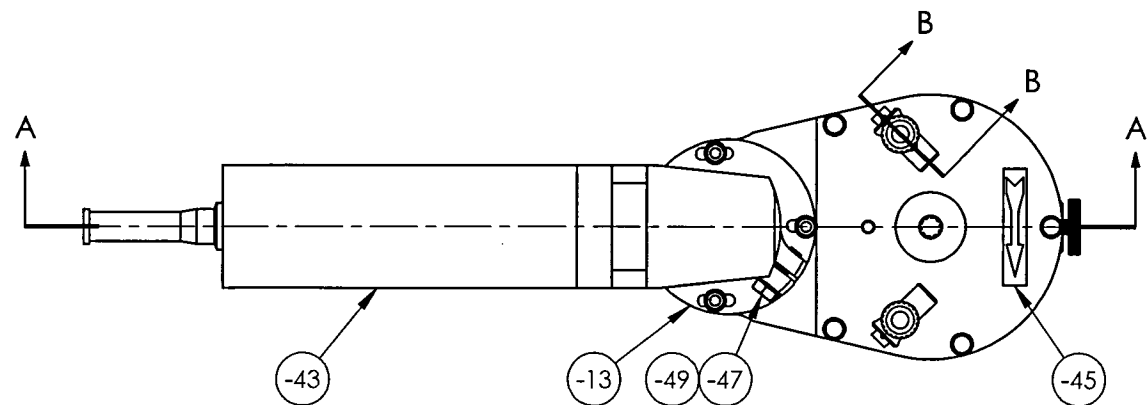
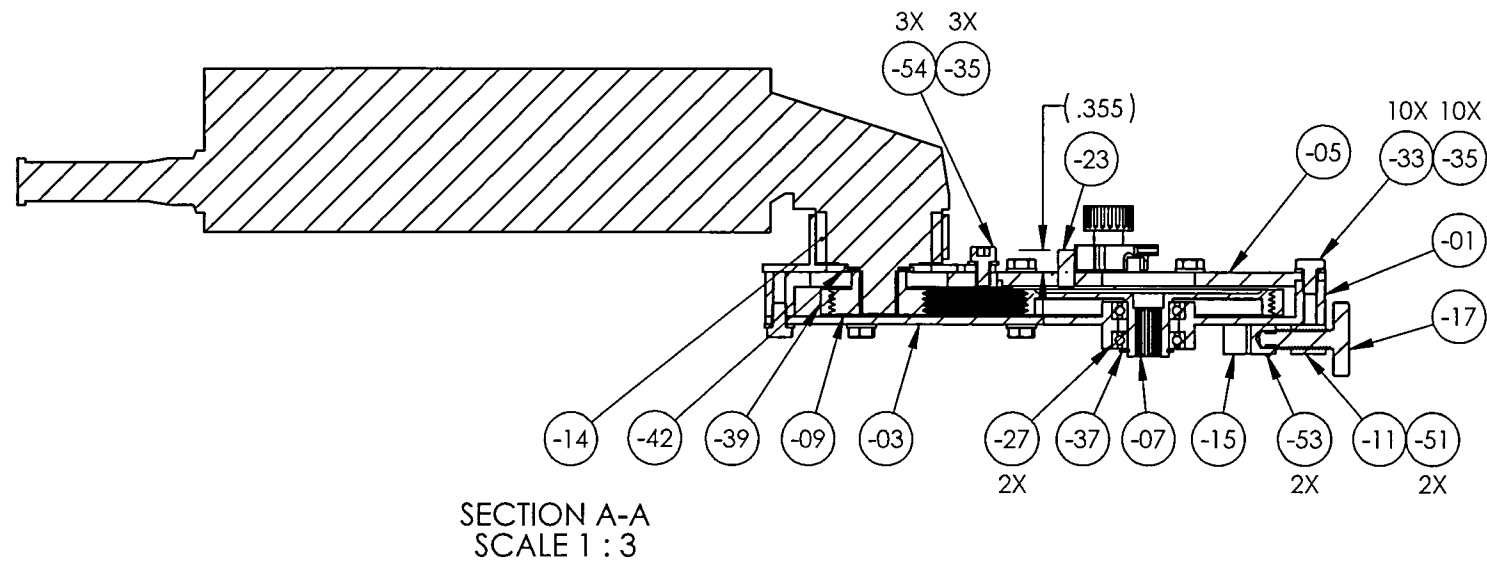
18-790

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-00	1	HYDRAULIC PUMP DRIVE TOOL			2
	1		-01		CASE	6061		3
	1		-03		BOTTOM COVER	6061		4
	1		-05		TOP COVER	6061		5
	1		-07		GEARED PULLEY	1018/1020 CR		6
	1		-09		DRIVE PULLEY	6061		7
	1		-11		CLAMP TOP	A36/1018/1020 HR		8
	1		-13		MOTOR CLAMP	6061		9
	1		-14		COLLAR	6061		10
	1		-15		CLAMP	6061		11
	1		-17		THUMB SCREW	S.S.	M8 X 1.25 X 30mm (J.W. WINCO #8N30F48S) MODIFIED	12
	2		-19		SLIDE GUIDE	1018/1020 CR		13
	2		-21		SLIDE	1018/1020 CR		14
	1		-23		PIN	303/304		15
	2	B/O	-25		THREADED KNOB		M5 X .08 X 16mm (J.W. WINCO #5N16DD1)	2
	2	B/O	-27		BEARING		6903RU (MCMaster-CARR #5972K289)	2
	2	B/O	-29		FLAT HEAD MACHINE SCREW	STEEL	M4 X 0.7 X 10mm (MCMaster-CARR #91420A220)	2
	2	B/O	-31		FLAT HEAD MACHINE SCREW	STEEL	M4 X 0.7 X 8mm (MCMaster-CARR #91420A218)	2
	10	B/O	-33		HEX HEAD CAP SCREW	STEEL	M6 X 1 X 10mm (MCMaster-CARR #91280A322)	2
	13	B/O	-35		FLAT WASHER	STEEL	Ø6mm (MCMaster-CARR #91166A250)	2
	1	B/O	-37		EXTERNAL SNAP RING	S.S.	Ø17mm (SHAFT) (MCMaster-CARR #90967A210)	2
	1	B/O	-39	1	POLY-V GROOVE BELT	NEOPRENE	180J4 (MCMaster-CARR #9003K41)	2
	1	B/O	-42		FLAT WASHER	STEEL	Ø5/8 X .063 Thick (AIRCRAFT SPRUCE #AN960-1016)	2
	1	B/O	-43		SMALL ANGLE GRINDER MOTOR		MILWAUKEE #AGV15-125XE	2
	1	B/O	-45		ARROW EMBLEM	VINYL	1/16 X 1/2 X 2-1/2 (SIGNS NOW)	16
	1	B/O	-47		HEX HEAD CAP SCREW	STEEL	M8 X 1.25 X 25mm (MCMaster-CARR #91280A534)	2
	1	B/O	-49		FLAT WASHER	STEEL	Ø8mm (MCMaster-CARR #91166A270)	2
	2	B/O	-51		FLAT HEAD MACHINE SCREW	STEEL	M6 X 1 X 25mm (MCMaster-CARR #91420A430)	2
	2	B/O	-53		DOWEL PIN	S.S.	Ø2mm X 12mm (MCMaster-CARR #91585A010)	2
	3	B/O	-54		SOCKET HEAD CAP SCREW	S.S.	M6 X 1 X 10mm (MCMaster-CARR #91292A441)	2
		B/O	-55	1	CASE	PLASTIC	PELICAN #APP-1605-E	N/S
		B/O	-57	1	BOTTOM TOOL CUSHION	ETHAFOAM 220, BLACK	6.39 X 14.45 X 26.45 (CASE SOLUTIONS)	17
		B/O	-59	1	TOP FOAM	ETHAFOAM 220, BLACK	2.01 X 14.52 X 26.35 (CASE SOLUTIONS)	18
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S
	ASSY -00							



<b>DART</b> AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2901-101	REV A
MATERIAL UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES HEAT TREAT FINISH SPEC DRAWN BY: KK CHECKED: ML OPPS APPR: NA QA APPR: NA APPROVED: <i>[Signature]</i> SCALE 1:8 DATE 08/27/2018 SHEET 1 OF 18	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 USED ON MODEL	

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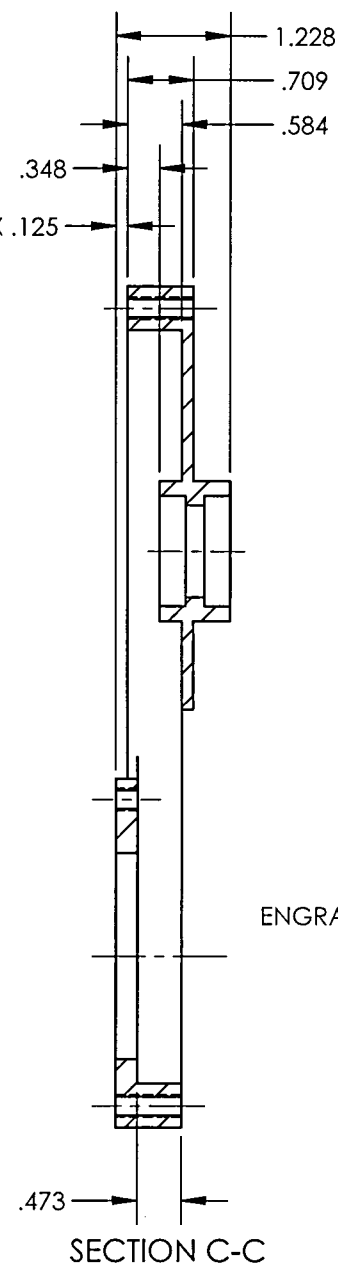
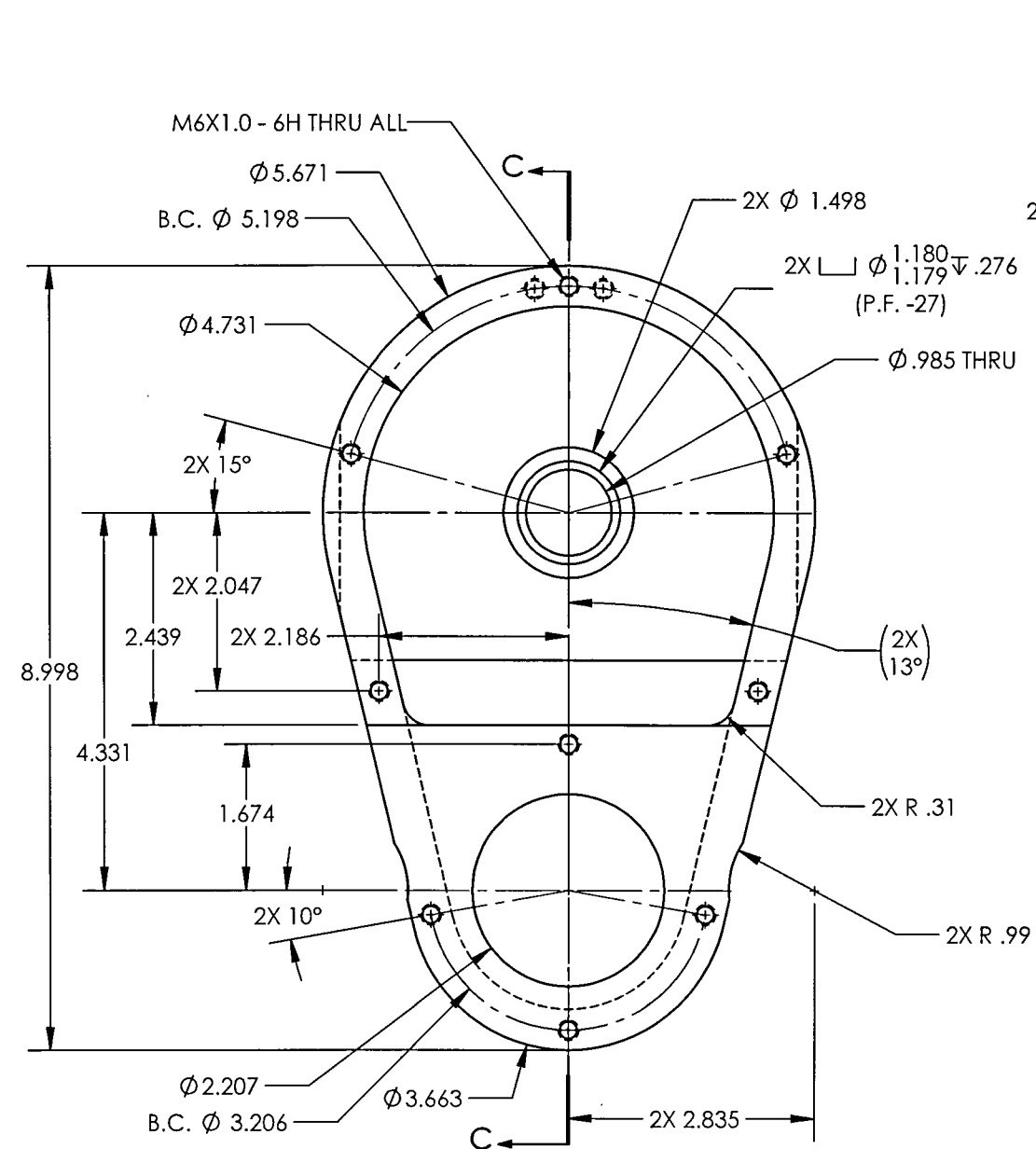


NOTES:  
2. -13, -14, & -42 USED WITH GRINDER:  
MILWAUKEE #AGV15-125XE

<b>DART</b> AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2901-101-00	REV A
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125/✓ 1. BREAK ALL SHARP EDGES 015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY: KK	USED ON MODEL
CHECKED: ML	
OPPS APPR: NA	
QA APPR: NA	
APPROVED: <i>[Signature]</i>	
SCALE 1:4	DATE 08/27/2018 SHEET 2 OF 18

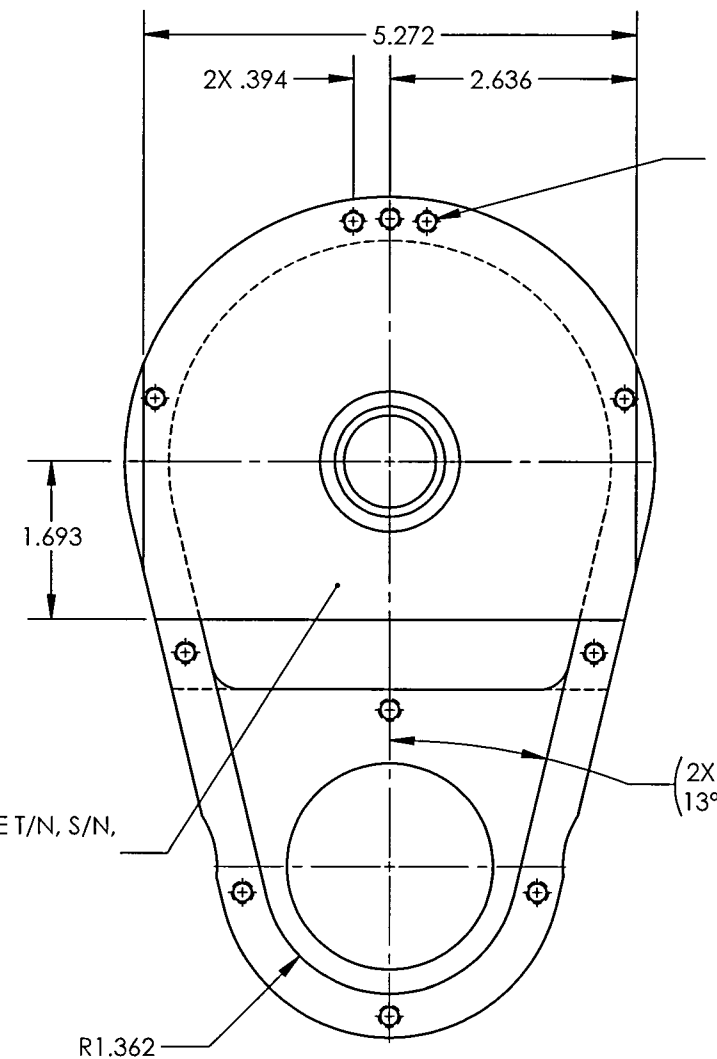
(00)  
HYDRAULIC PUMP DRIVE TOOL

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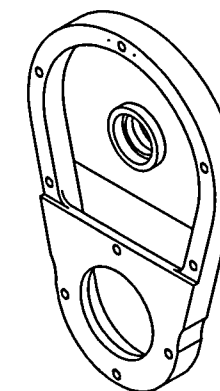


(-01)

CASE

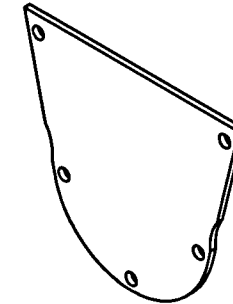
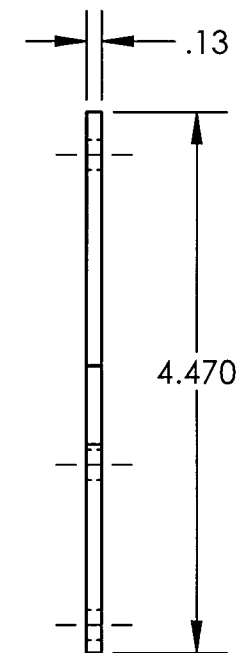
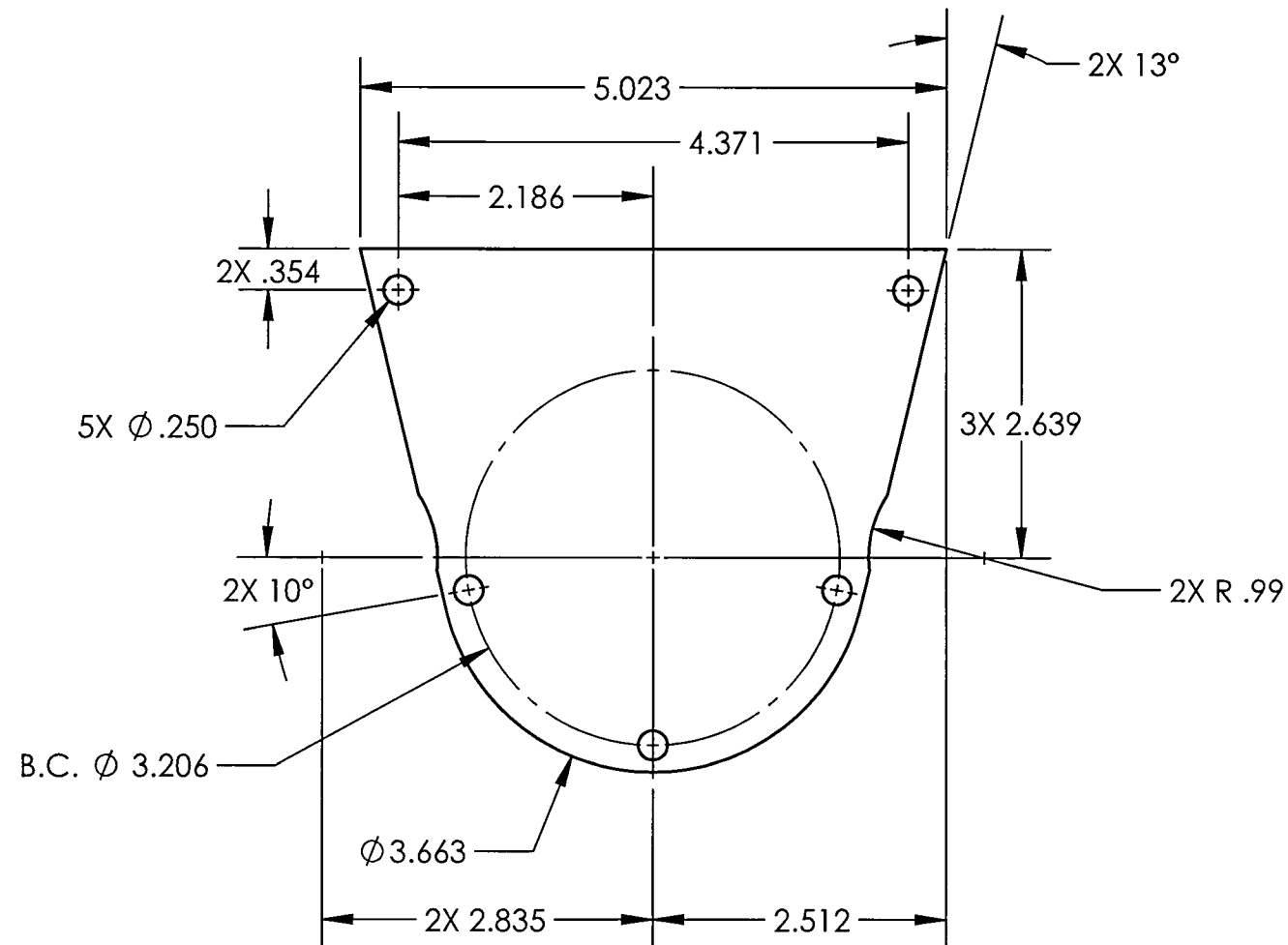


HIDDEN LINES OMITTED FOR CLARITY.



<b>DART</b> AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2901-101-01	REV A
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm .005$ FRACTIONS $\pm 1/8$
FINISH CLEAR ANODIZE	.XX $\pm .01$ ANGLES $\pm .5^\circ$
SPEC MIL-A-8625F, TYPE II, CLASS I	.X $\pm .1$ SURFACES = 125/
DRAWN BY: KK	1. BREAK ALL SHARP EDGES 015 x 45° OR .015R
CHECKED: ML	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: NA	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: NA	USED ON MODEL
APPROVED: <i>[Signature]</i>	EUROCOPTER EC135
SCALE 1:2	DATE 08/27/2018 SHEET 3 OF 18

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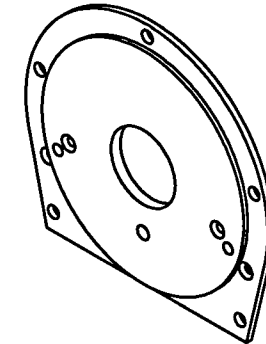
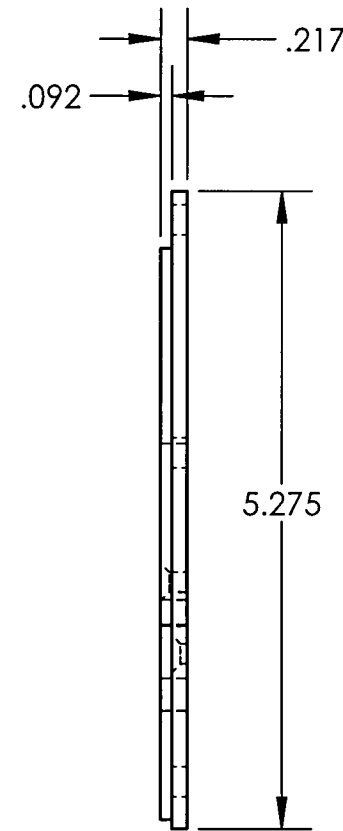
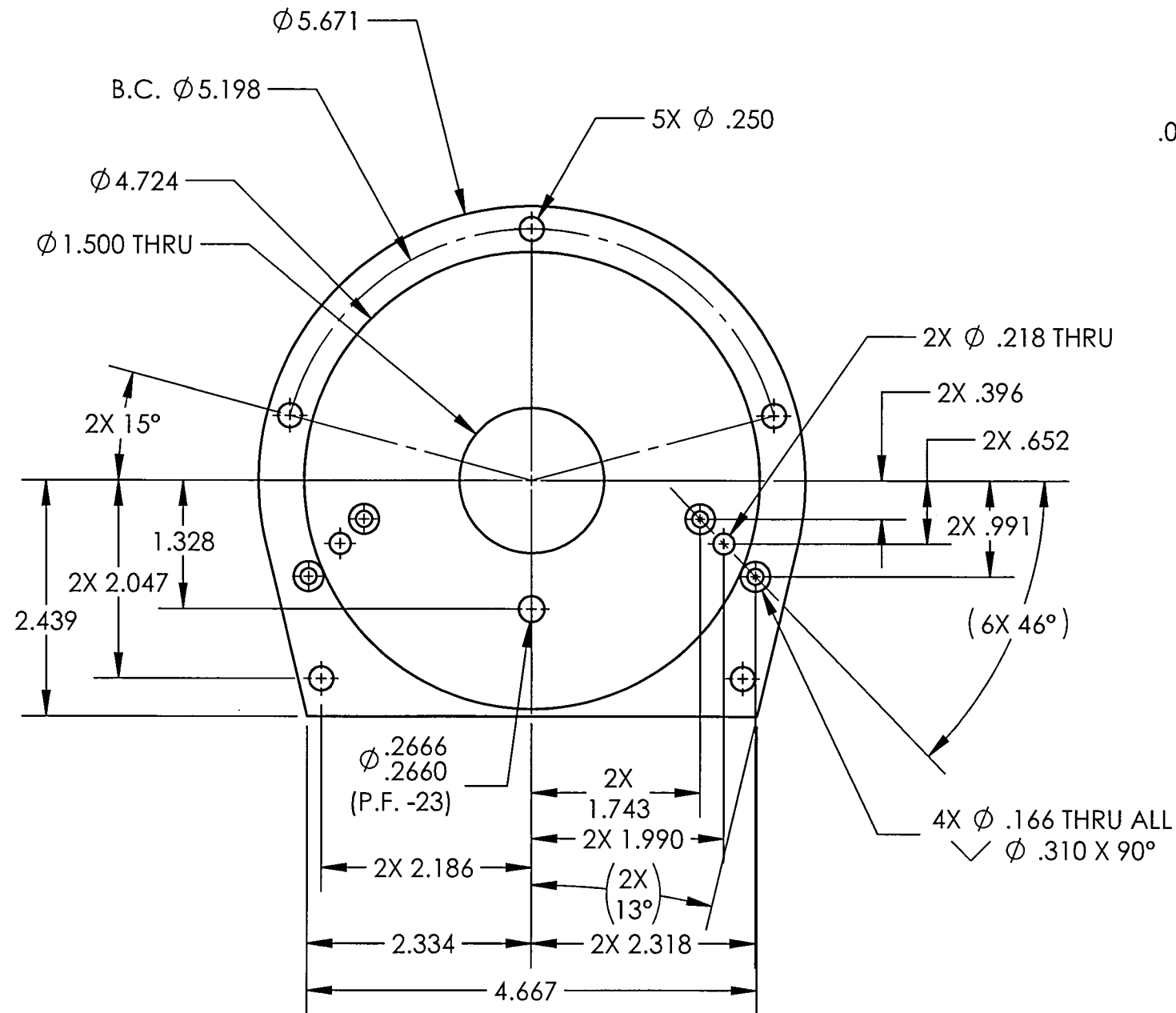


(-03)

BOTTOM COVER

<b>DART</b> AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2901-101-03	REV A
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH CLEAR ANODIZE	.XX ± .01 ANGLES ± .5°
SPEC MIL-A-8625F, TYPE II, CLASS I	.X ± .1 SURFACES = 125/✓
DRAWN BY: KK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: ML	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: NA	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: NA	USED ON MODEL
APPROVED: <i>[Signature]</i>	EUROCOPTER EC135
SCALE 1:2	DATE 08/27/2018
SHEET 4 OF 18	

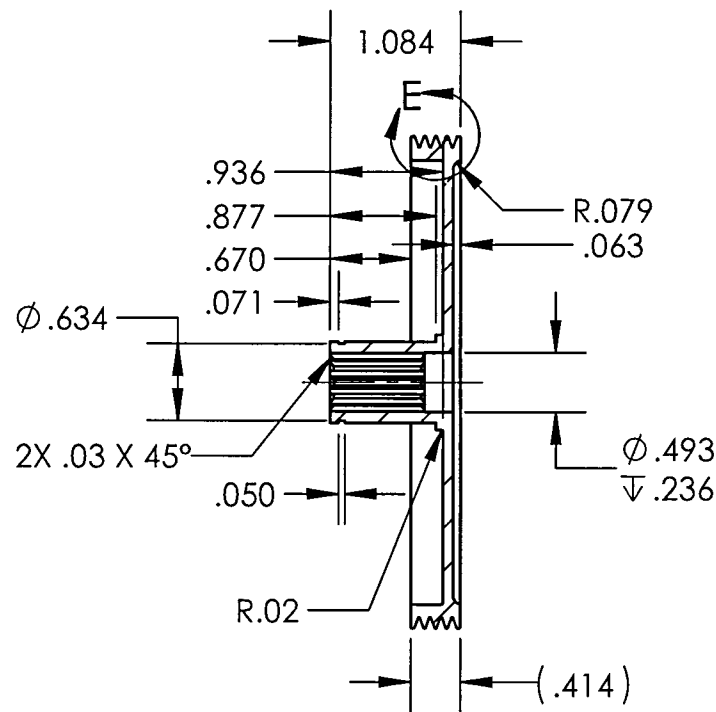
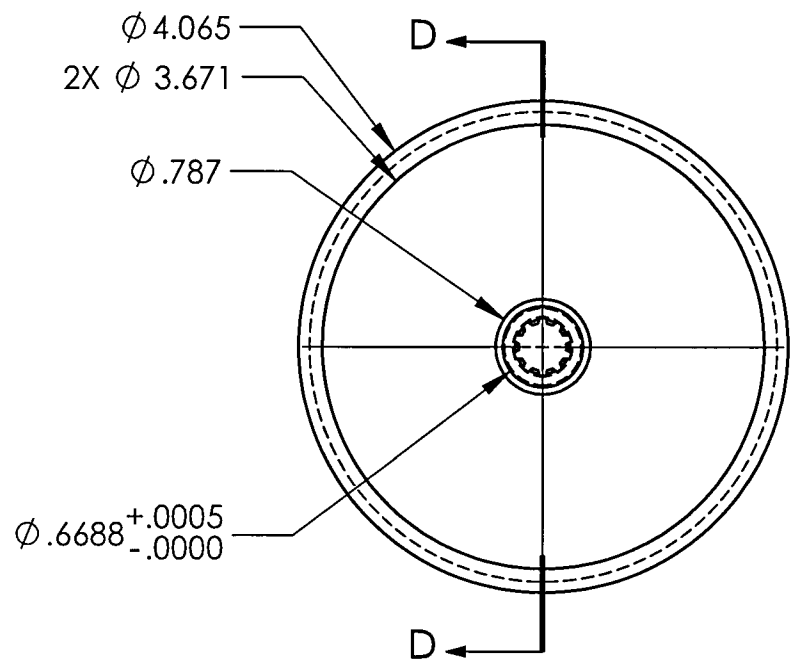
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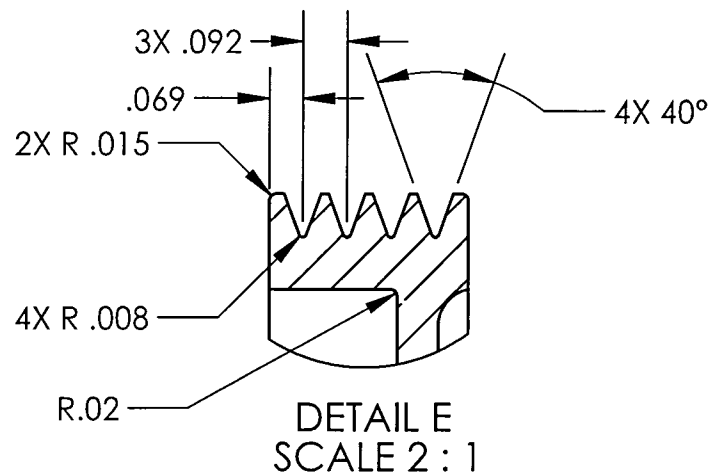
(-05)  
TOP COVER

<b>DART</b> AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2901-101-05	REV A
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm .005$ FRACTIONS $\pm 1/8$
FINISH CLEAR ANODIZE	.XX $\pm .01$ ANGLES $\pm .5^\circ$
SPEC MIL-A-8625F, TYPE II, CLASS I	.X $\pm .1$ SURFACES = 125/
DRAWN BY: KK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: ML	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: NA	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: NA	USED ON MODEL
APPROVED: <i>[Signature]</i>	EUROCOPTER EC135
SCALE 1:2	DATE 08/27/2018
SHEET 5 OF 18	

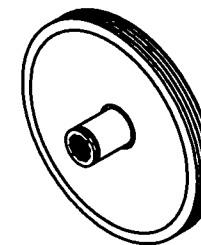
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SECTION D-D



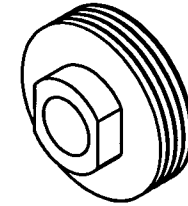
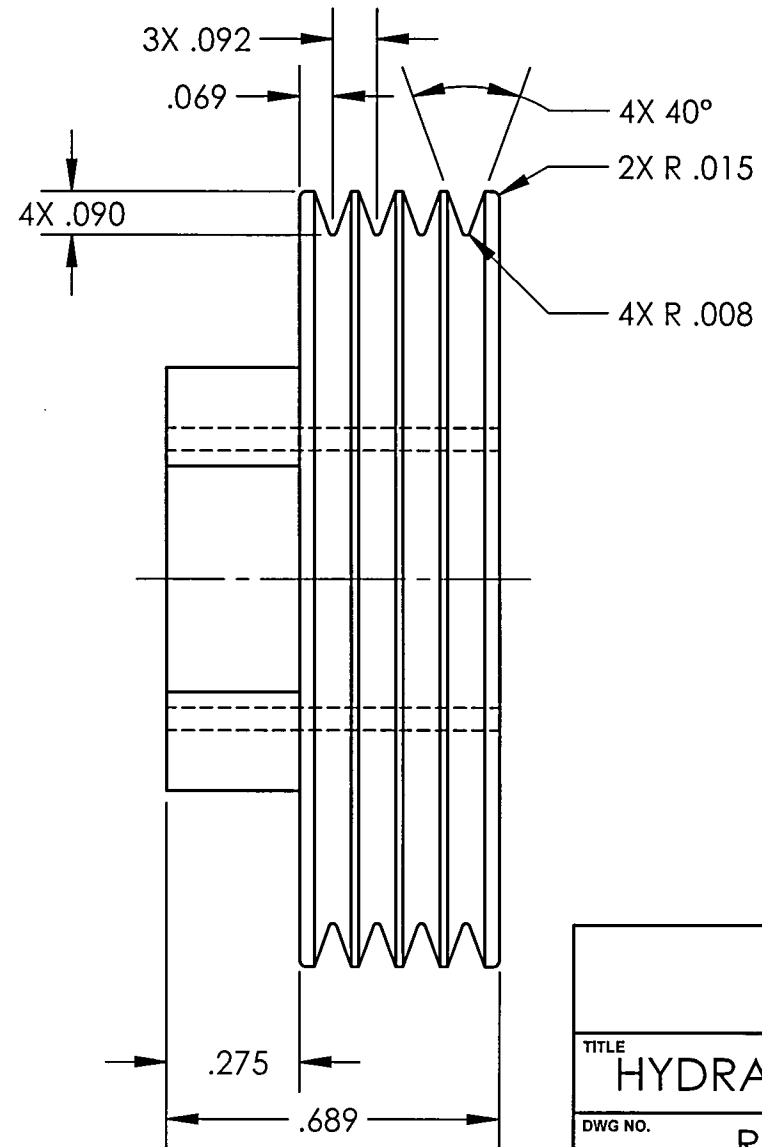
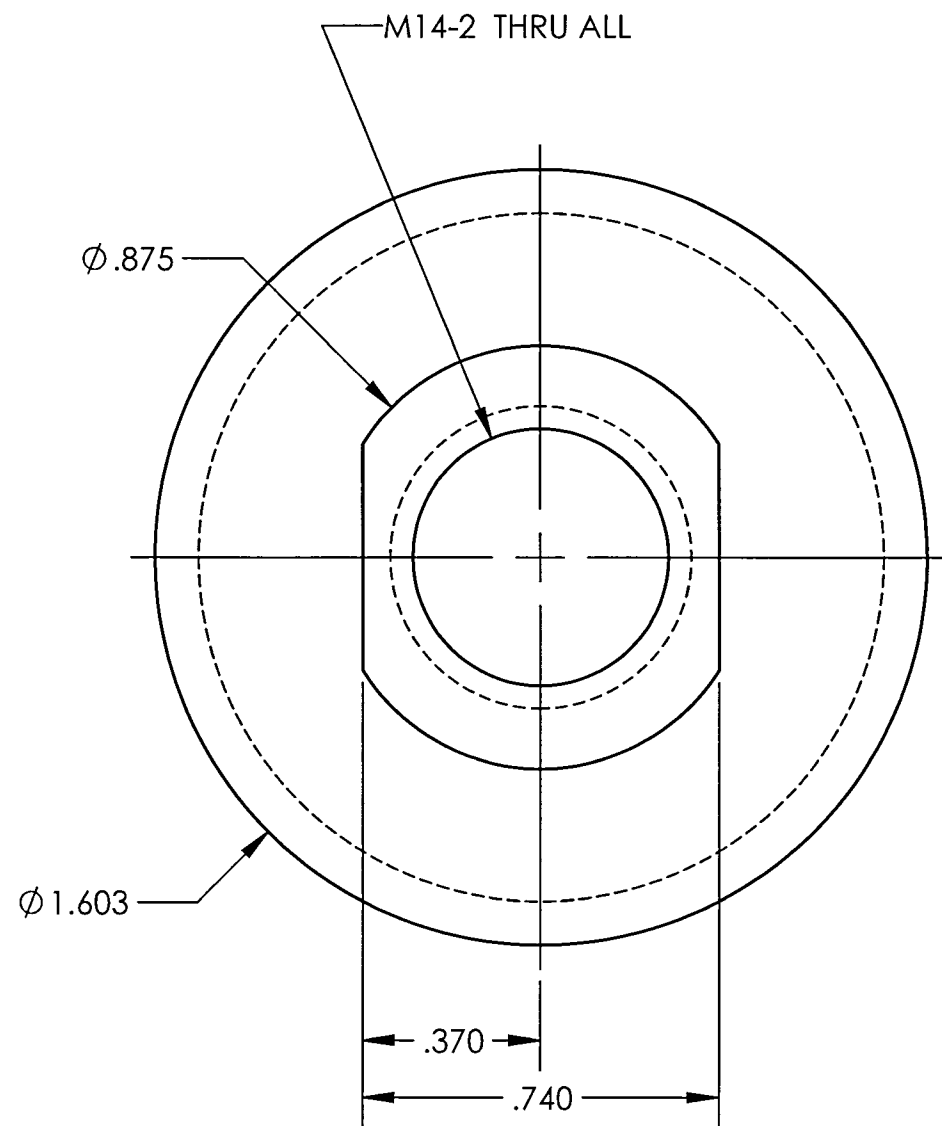
(-07)  
GEARED PULLEY



SPUR GEAR DATA	
NO. OF TEETH	10
MOD	1.0
THREE TEETH	.303
PITCH DIA.	Ø.428
DIAMETRAL PITCH	7
PRESSURE ANGLE	30°
MAJOR DIAMETER	.480
MINOR DIAMETER	.395
CASTING OF	INTERNAL GEAR
GEAR STANDRARD	5480

<b>DART</b> AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2901-101-07	REV A
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH ZINC PLATE	.XX ± .01 ANGLES ± 5°
SPEC ASTM B633 TYPE I SC 2	.X ± .1 SURFACES = 125/✓
DRAWN BY: KK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: ML	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: NA	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: NA	USED ON MODEL
APPROVED: [Signature]	EUROCOPTER EC135
SCALE 1:2	DATE 08/27/2018
SHEET 6 OF 18	

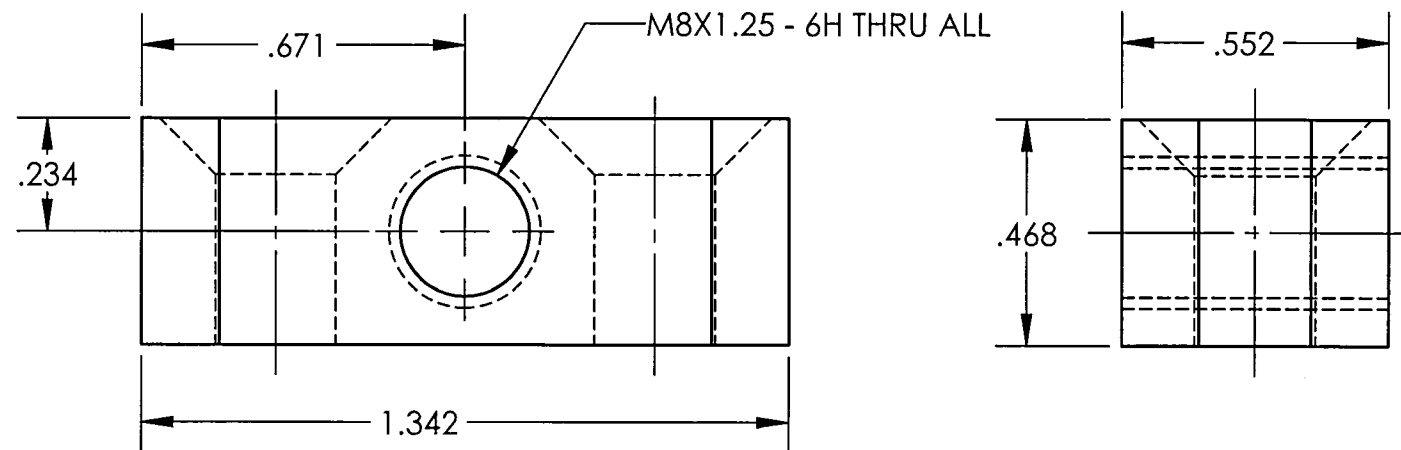
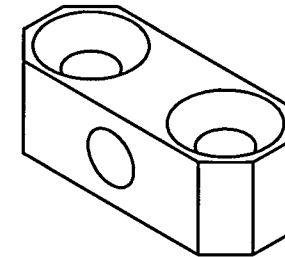
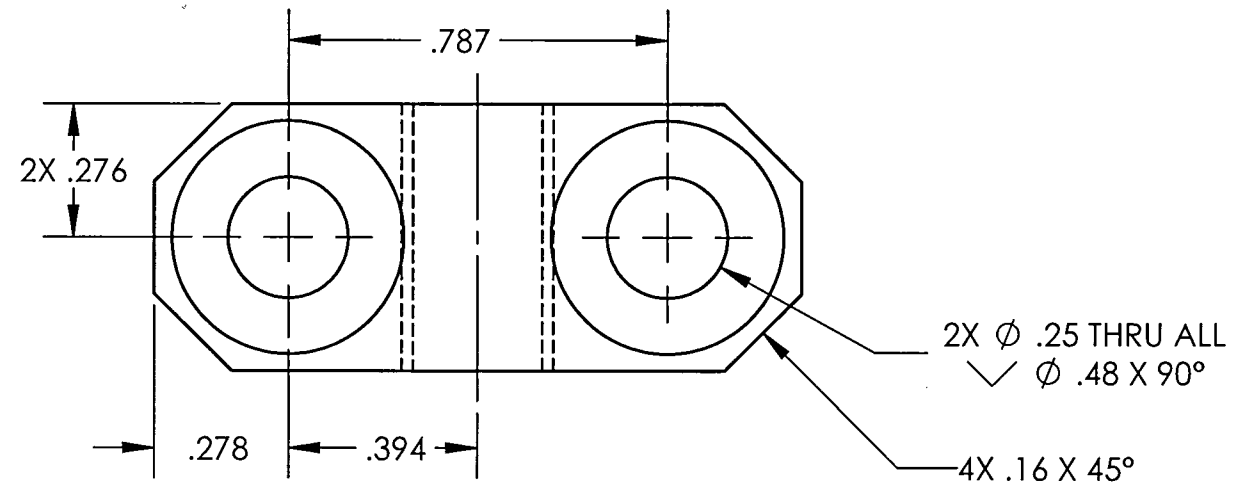
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(-09)  
DRIVE PULLEY

<b>DART</b> AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2901-101-09	REV A
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm$ .005 FRACTIONS $\pm$ 1/8
FINISH CLEAR ANODIZE	.XX $\pm$ .01 ANGLES $\pm$ .5°
SPEC MIL-A-8625F, TYPE II, CLASS I	.X $\pm$ .1 SURFACES = 125/✓
DRAWN BY: KK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: ML	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: NA	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: NA	USED ON MODEL
APPROVED: <i>[Signature]</i>	EUROCOPTER EC135
SCALE 2:1	DATE 08/27/2018 SHEET 7 OF 18

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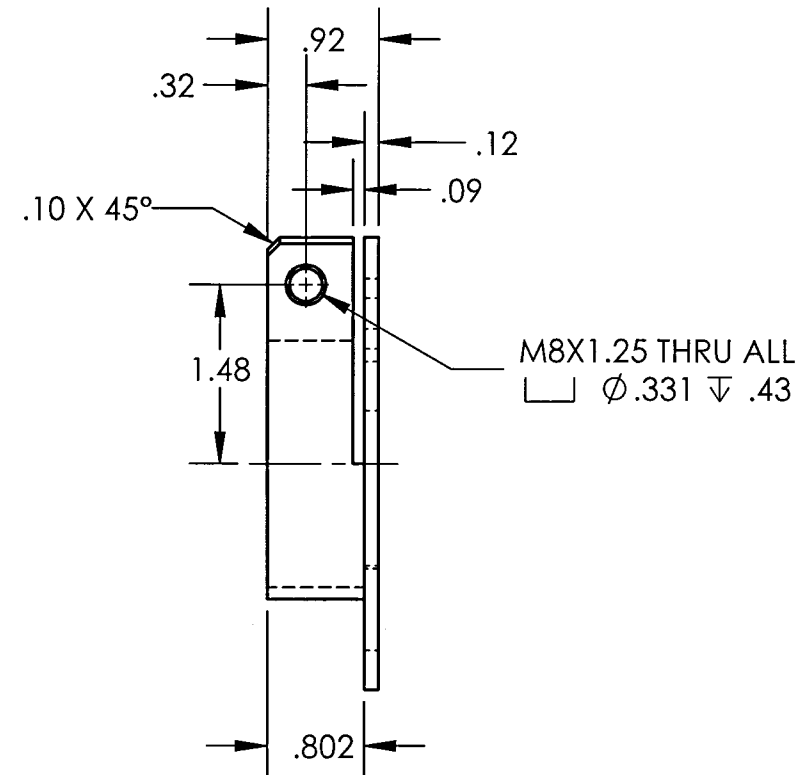
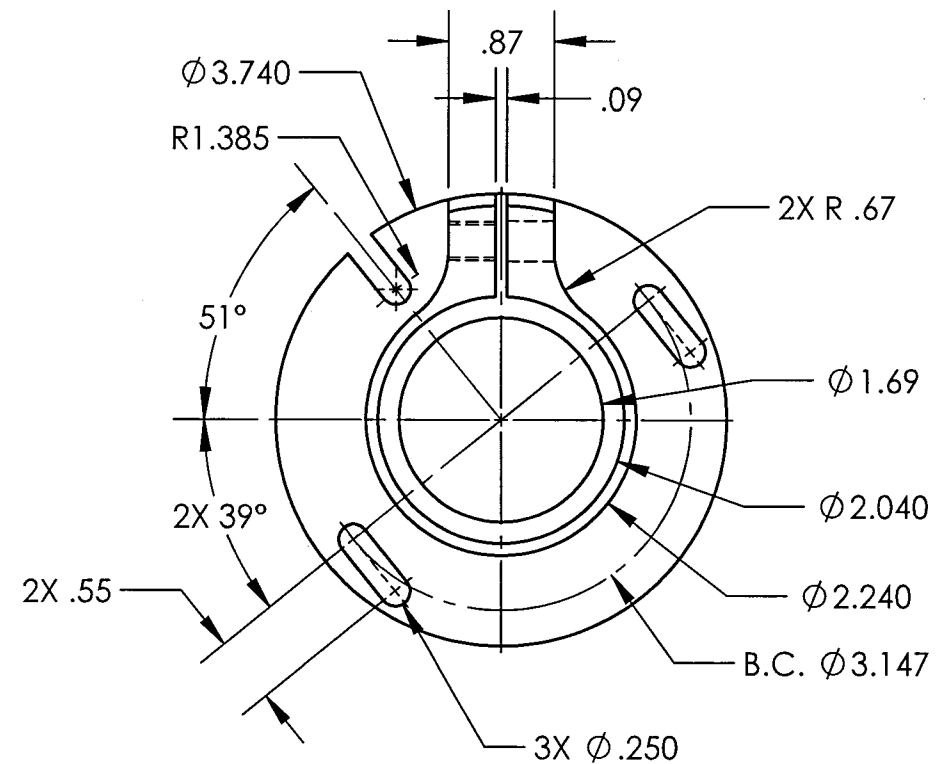
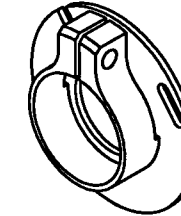
(11)

CLAMP TOP

<b>DART</b> AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2901-101-11	REV A
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm$ .005 FRACTIONS $\pm$ 1/8
FINISH ZINC PLATE	.XX $\pm$ .01 ANGLES $\pm$ .5°
SPEC ASTM B633 TYPE I SC 2	.X $\pm$ .1 SURFACES = 125/
DRAWN BY: KK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: ML	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: NA	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: NA	USED ON MODEL
APPROVED: <i>ML</i>	EUROCOPTER EC135
SCALE 2:1	DATE 08/27/2018 SHEET 8 OF 18



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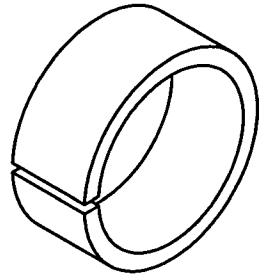
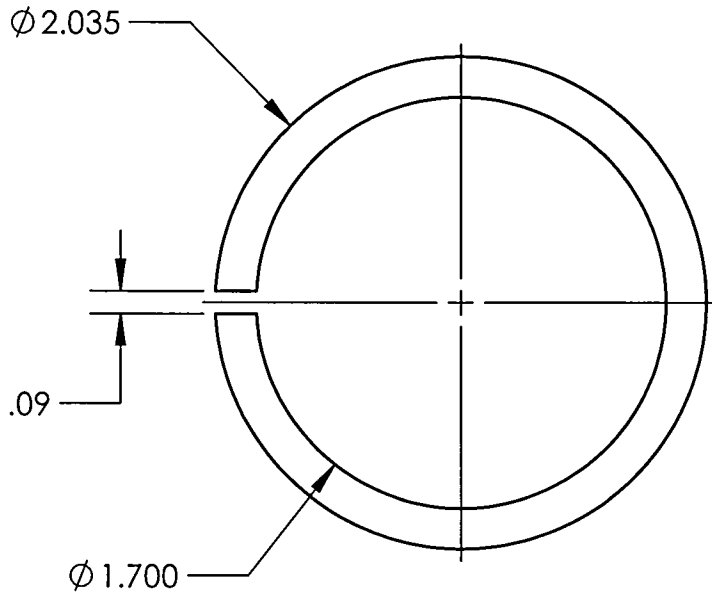
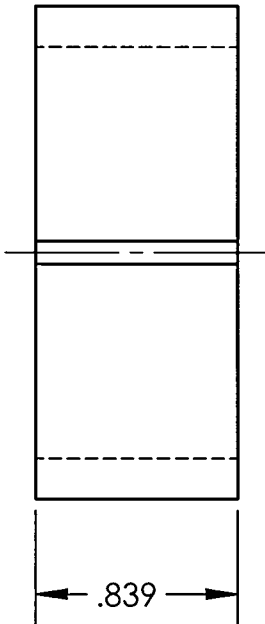


(-13)

MOTOR CLAMP

<b>DART</b> AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2901-101-13	REV A
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm .005$ FRACTIONS $\pm 1/8$
FINISH CLEAR ANODIZE	.XX $\pm .01$ ANGLES $\pm .5^\circ$
SPEC MIL-A-8625F, TYPE II, CLASS I	.X $\pm .1$ SURFACES = 125/✓
DRAWN BY: KK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: ML	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: NA	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: NA	USED ON MODEL
APPROVED: <i>[Signature]</i>	EUROCOPTER EC135
SCALE 1:2	DATE 08/27/2018
SHEET 9 OF 18	

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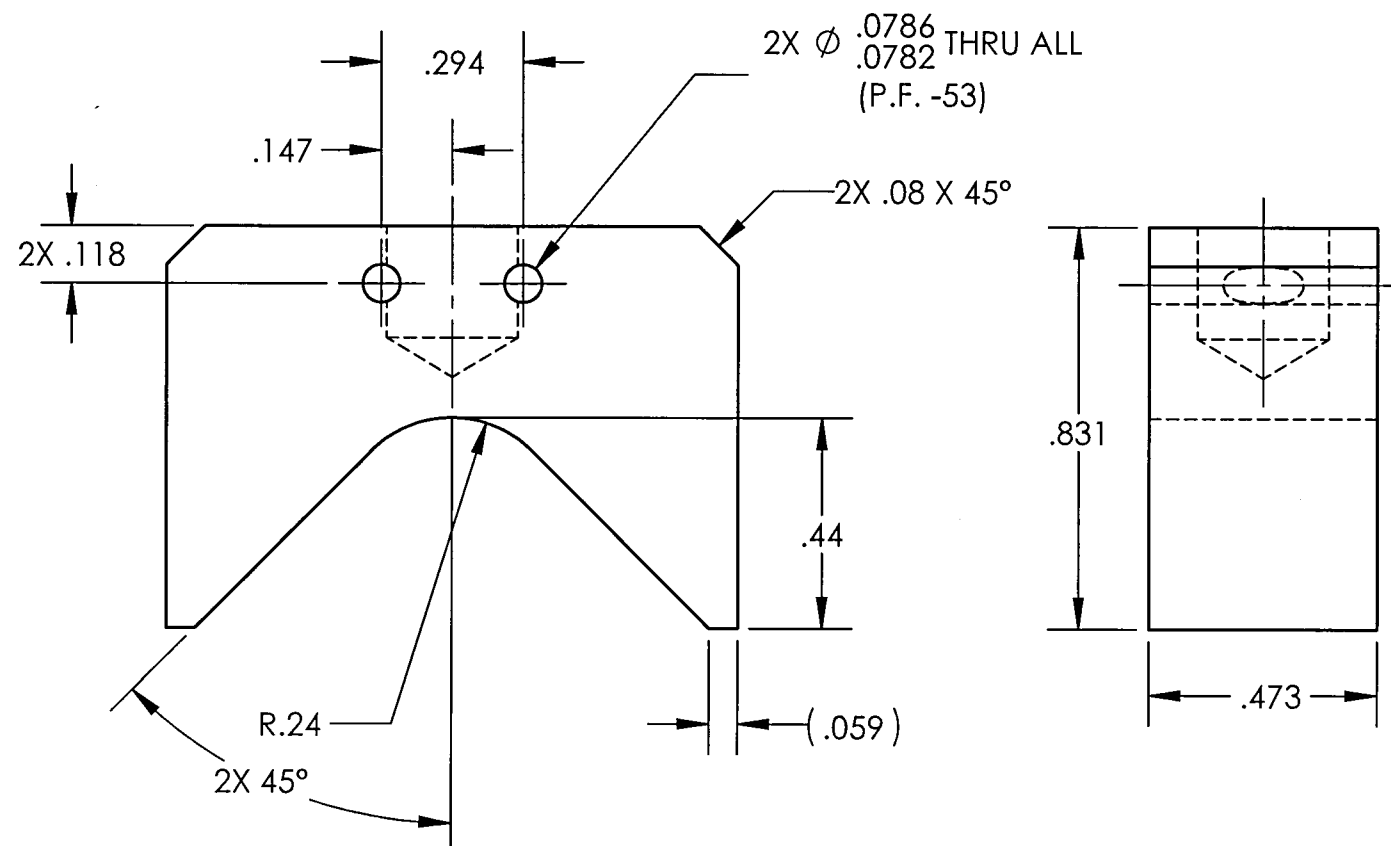
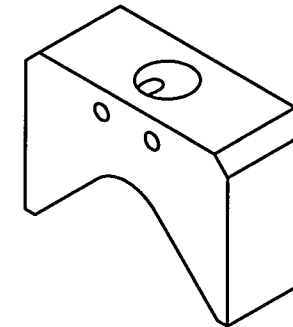
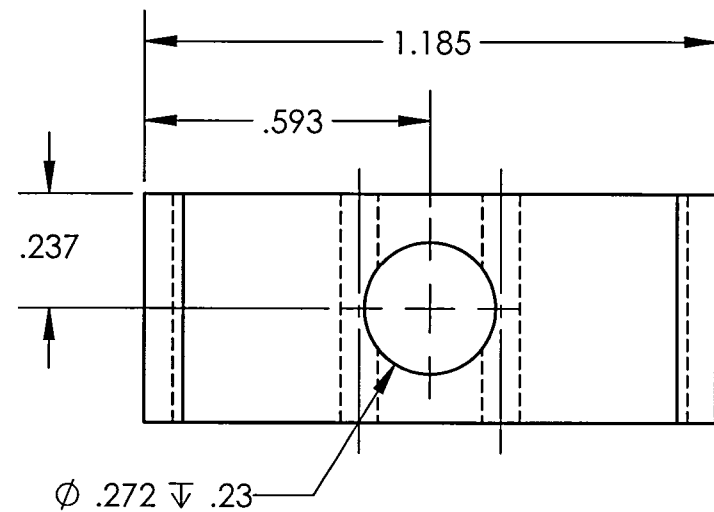


(-14)

COLLAR

TITLE HYDRAULIC PUMP DRIVE TOOL			
DWG NO. RBEL135M-2901-101-14		REV A	
MAT'L 6061		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX $\pm$ .005 FRACTIONS $\pm$ 1/8	
FINISH CLEAR ANODIZE		.XX $\pm$ .01 ANGLES $\pm$ .5°	
SPEC MIL-A-8625F, TYPE II, CLASS I		.X $\pm$ .1 SURFACES = 125/✓	
DRAWN BY: KK		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: ML		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: NA		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: NA		USED ON MODEL	
APPROVED:		EUROCOPTER EC135	
SCALE 1:1	DATE 08/27/2018	SHEET 10 OF 18	

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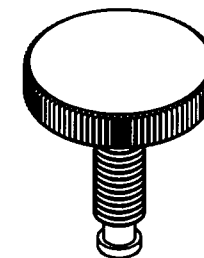
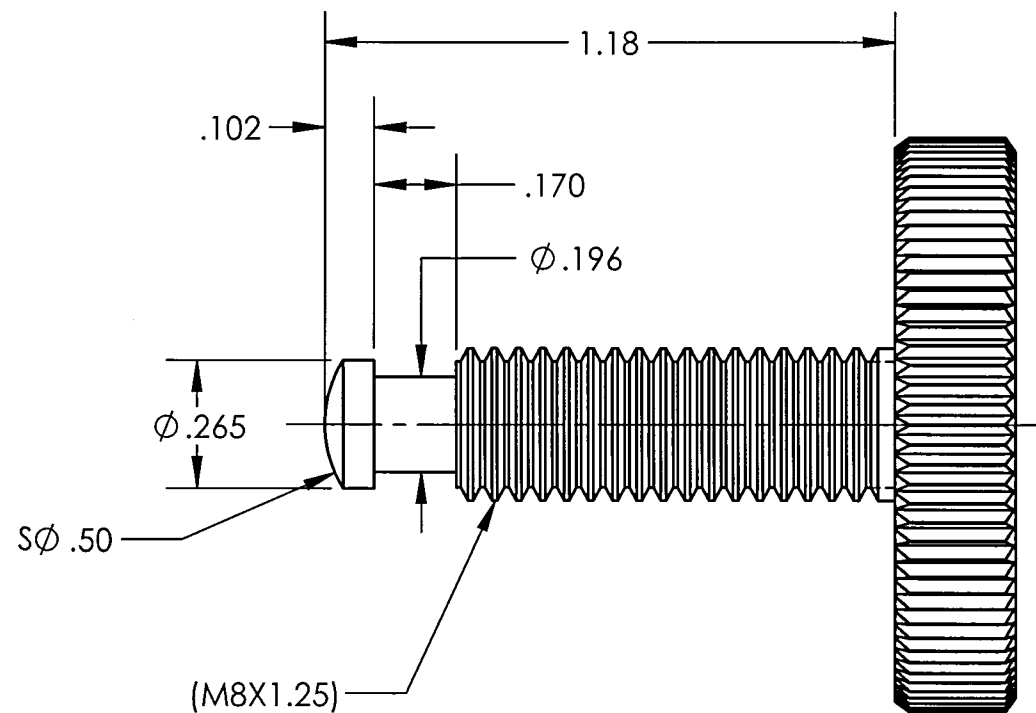
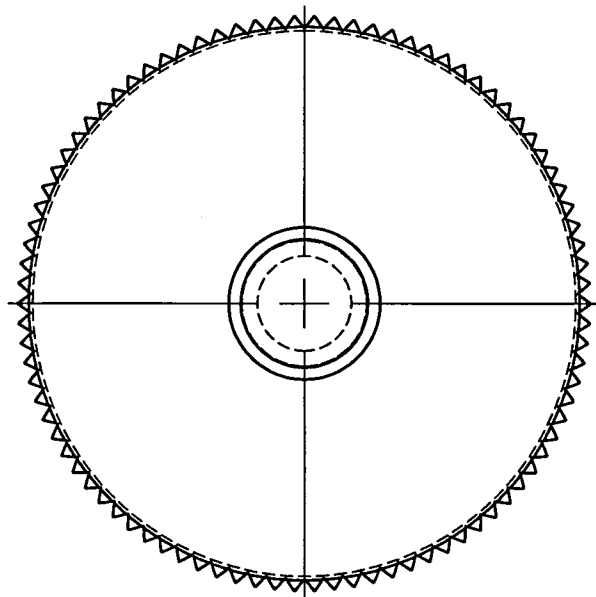


(-15)

CLAMP

<b>DART</b> AEROSPACE	
TITLE <b>HYDRAULIC PUMP DRIVE TOOL</b>	
DWG NO. <b>RBEL135M-2901-101-15</b>	REV <b>A</b>
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm$ .005 FRACTIONS $\pm$ 1/8
FINISH CLEAR ANODIZE	.XX $\pm$ .01 ANGLES $\pm$ .5°
SPEC MIL-A-8625F, TYPE II, CLASS I	.X $\pm$ .1 SURFACES = 125/✓
DRAWN BY: KK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: ML	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: NA	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: NA	USED ON MODEL
APPROVED:	EUROCOPTER EC135
SCALE 2:1	DATE 08/27/2018 SHEET 11 OF 18

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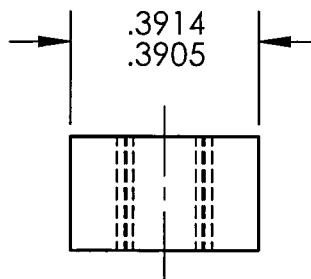
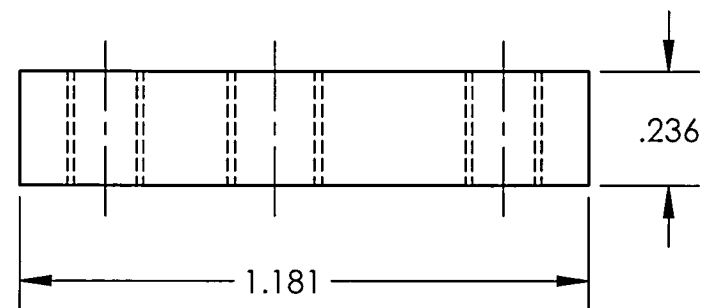
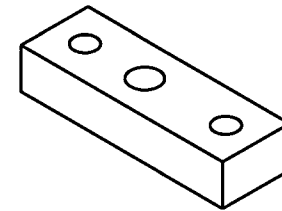
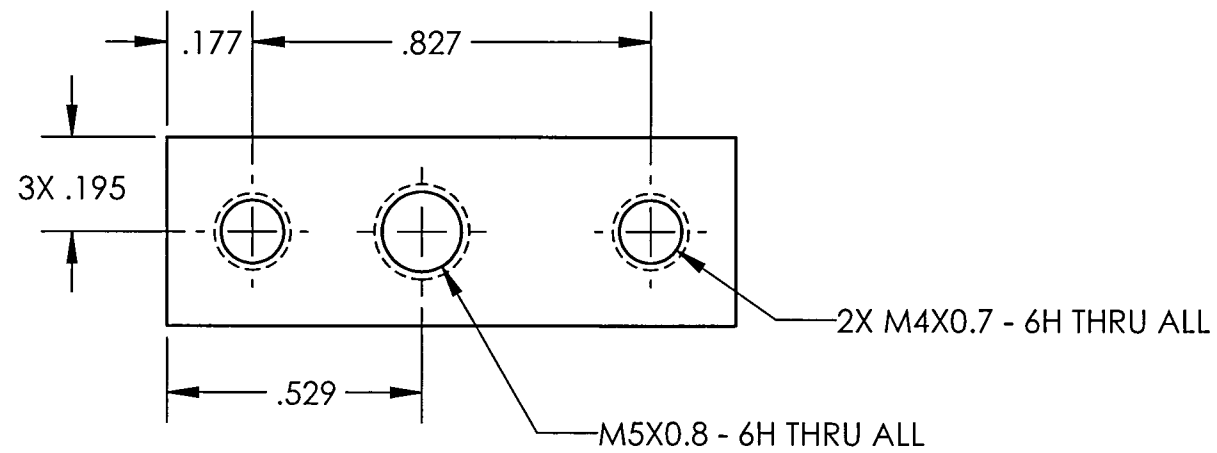


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THUMB SCREW

<b>DART</b> AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2901-101-17	REV A
MAT'L S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± .5°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: KK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: ML	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: NA	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: NA	USED ON MODEL
APPROVED: <i>[Signature]</i>	EUROCOPTER EC135
SCALE 2:1	DATE 08/27/2018 SHEET 12 OF 18

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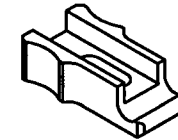
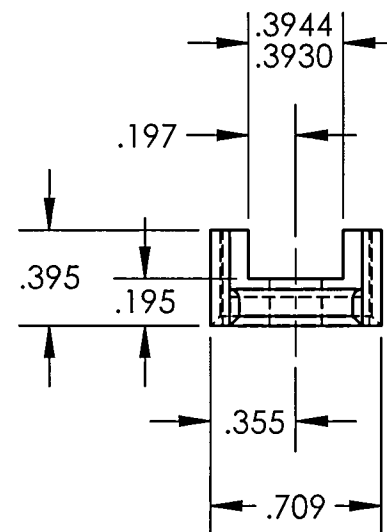
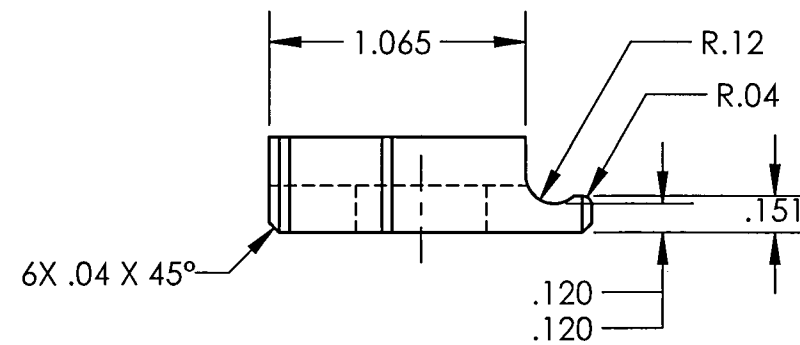
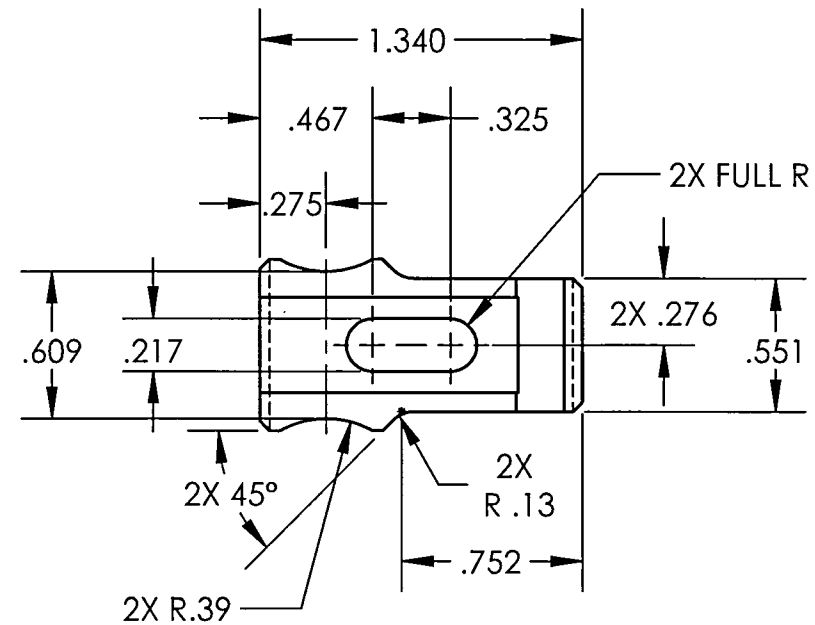


(-19)

SLIDE GUIDE

<b>DART</b> AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2901-101-19	REV A
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH ZINC PLATE	.XX ± .01 ANGLES ± .5°
SPEC ASTM B633 TYPE I SC 2	.X ± .1 SURFACES = 125/
DRAWN BY: KK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: ML	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: NA	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: NA	USED ON MODEL
APPROVED: <i>[Signature]</i>	EUROCOPTER EC135
SCALE 2:1	DATE 08/27/2018 SHEET 13 OF 18

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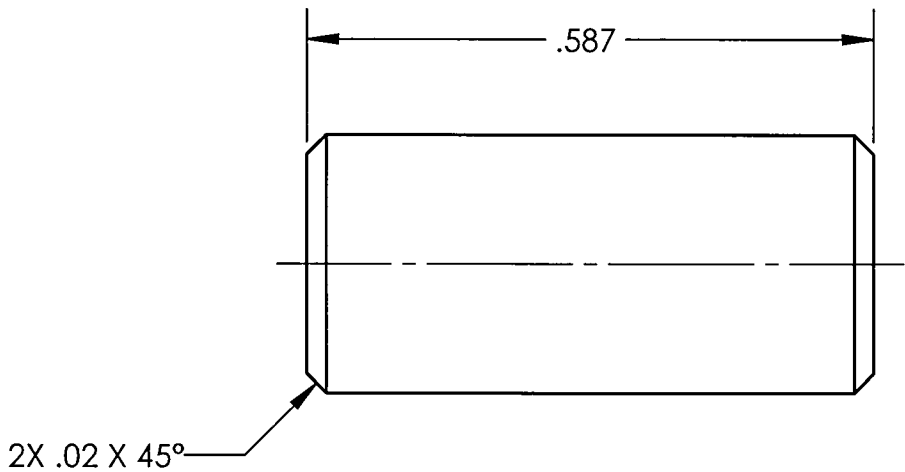
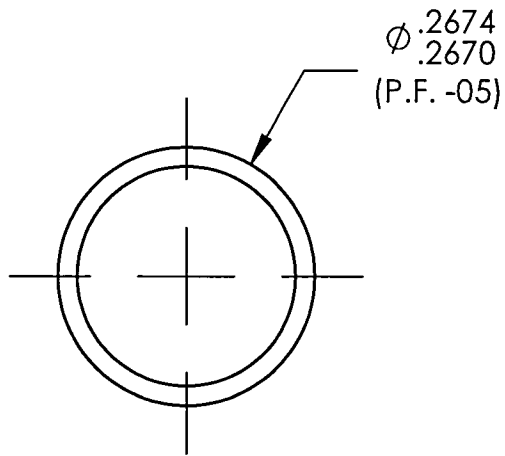
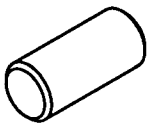


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SLIDE

<b>DART</b> AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2901-101-21	REV A
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH ZINC PLATE	.XX ± .01 ANGLES ± .5°
SPEC ASTM B633 TYPE I SC 2	.X ± .1 SURFACES = 125/✓
DRAWN BY: KK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: ML	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: NA	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: NA	USED ON MODEL
APPROVED:	EUROCOPTER EC135
SCALE 1:1	DATE 08/27/2018 SHEET 14 OF 18

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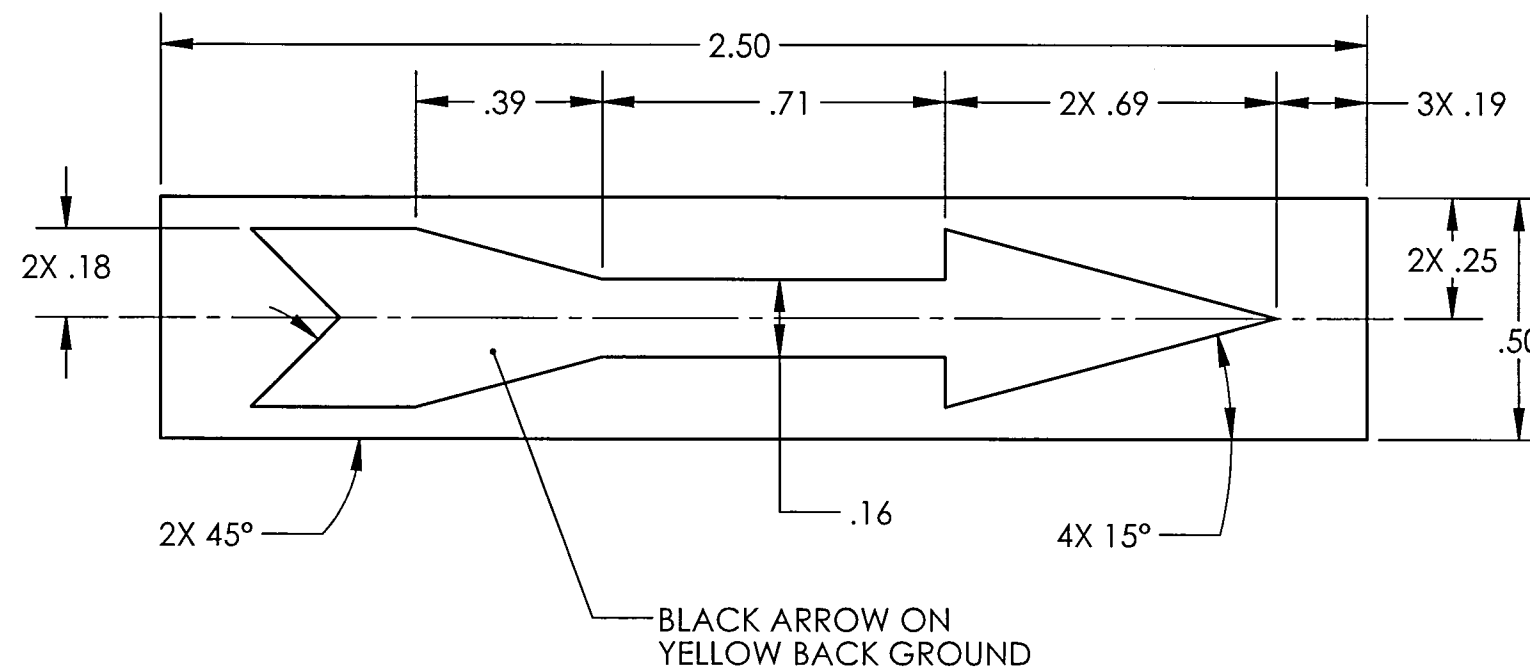
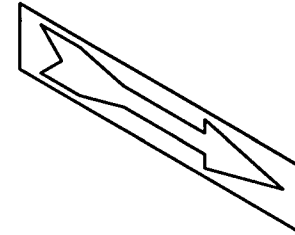


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PIN

TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2901-101-23	REV A
MAT'L 303/304	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT FINISH	.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: KK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: ML	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: NA	USED ON MODEL
QA APPR: NA	EUROCOPTER EC135
APPROVED:	
SCALE 4:1	DATE 08/27/2018 SHEET 15 OF 18

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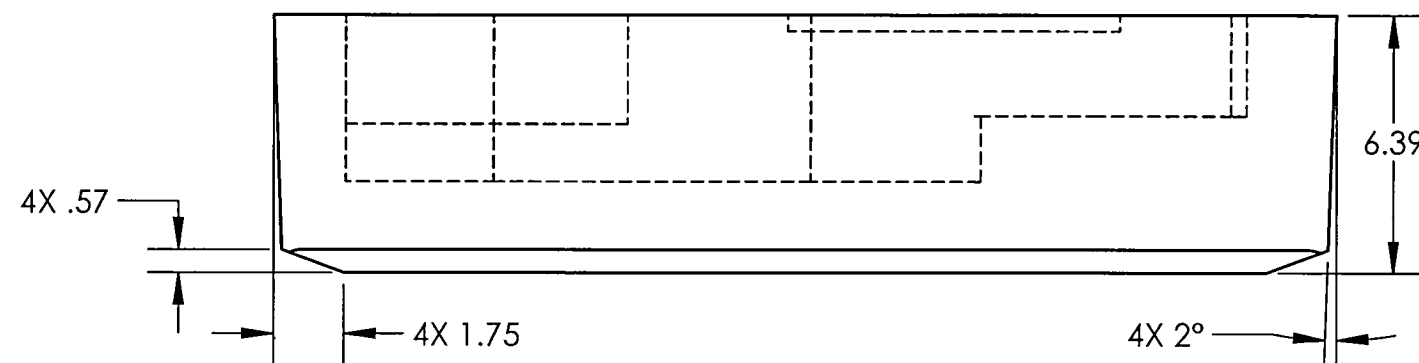
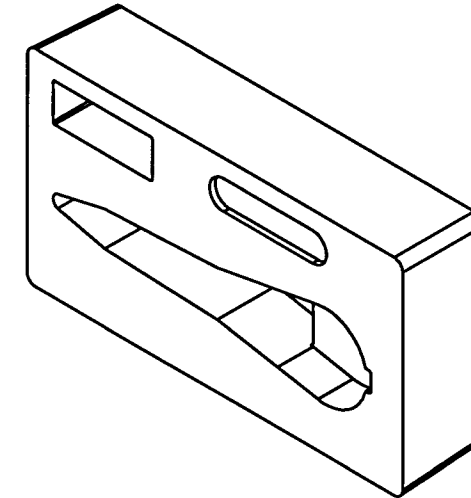
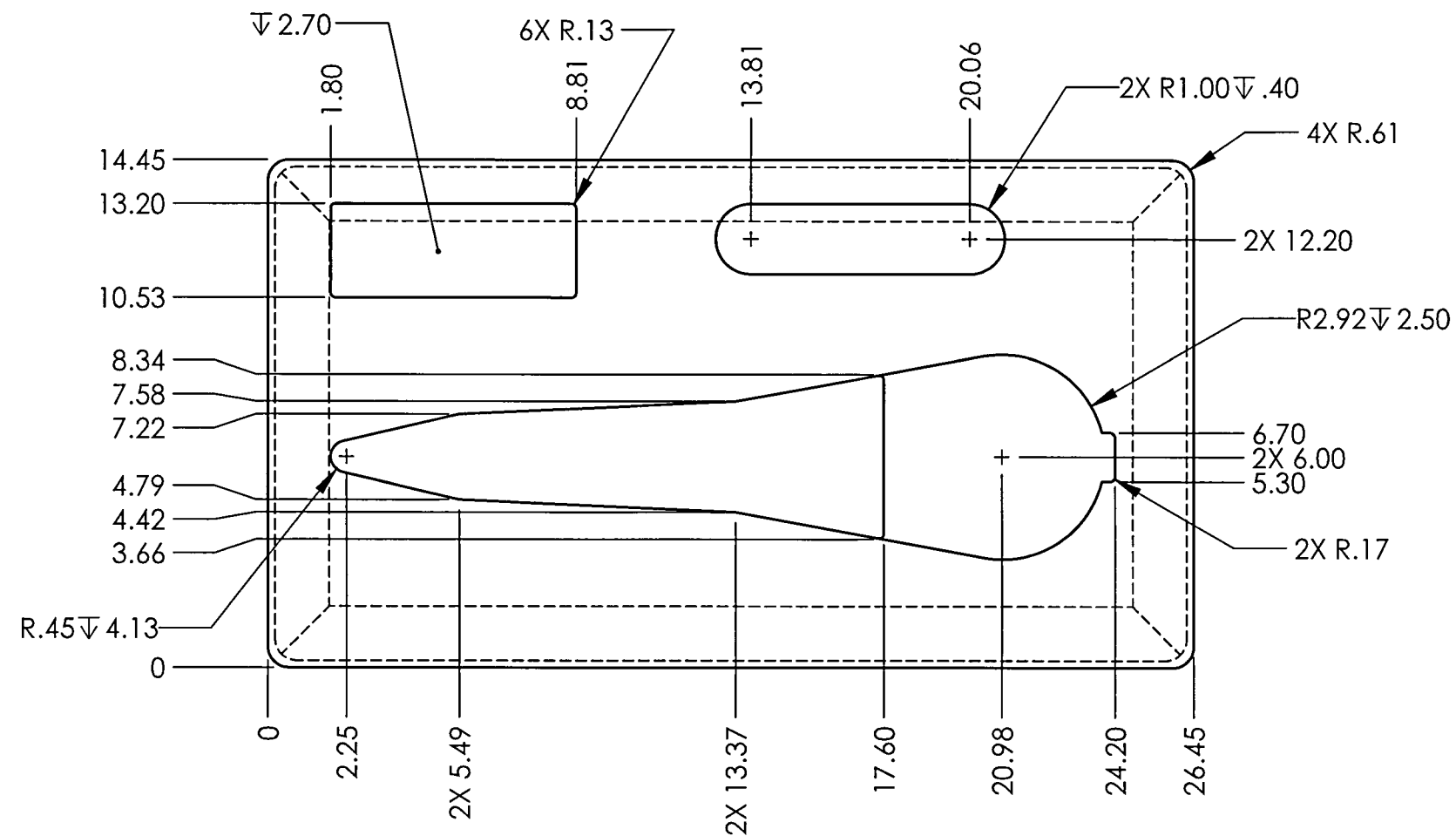
(-45)

ARROW EMBLEM

<b>DART</b> AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2901-101-45	REV A
MAT'L VINYL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: KK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: ML	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: NA	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: NA	USED ON MODEL
APPROVED:	EUROCOPTER EC135
SCALE 2:1	DATE 08/27/2018
SHEET 16 OF 18	



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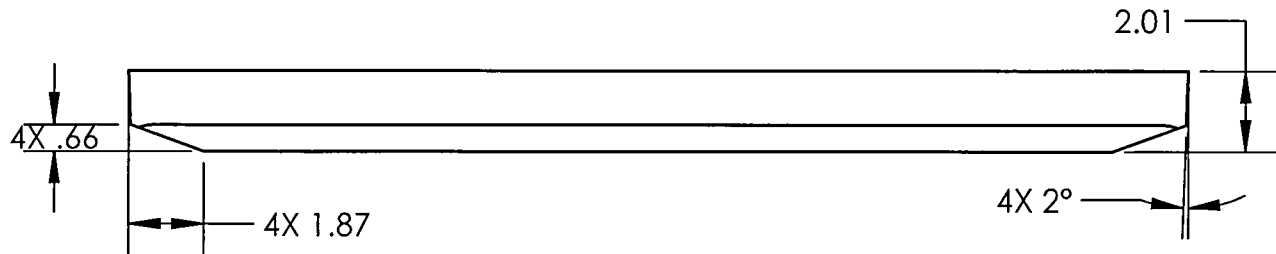
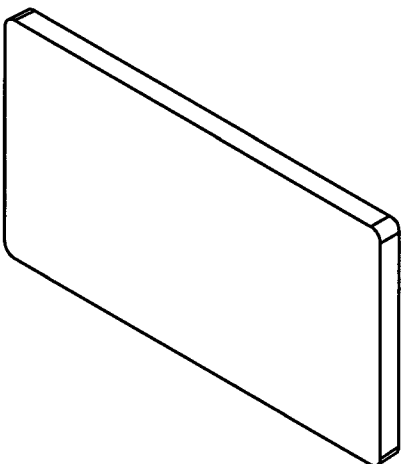
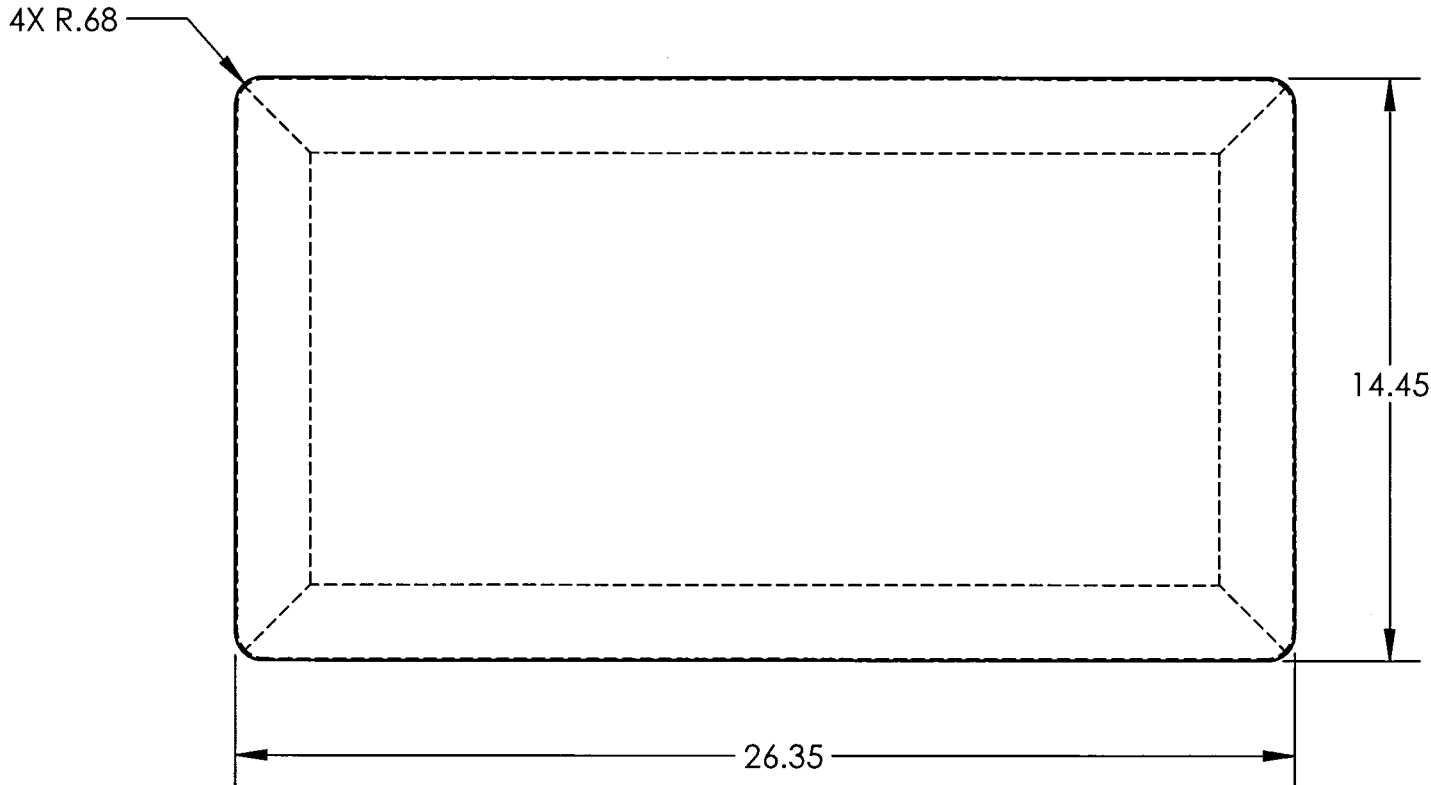


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BOTTOM TOOL CUSHION

<b>DART</b> AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2901-101-57	REV A
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125/	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: KK	USED ON MODEL
CHECKED: ML	EC135
OPPS APPR: NA	
QA APPR: NA	
APPROVED: [Signature]	
SCALE 1:6	DATE 08/27/2018
SHEET 17 OF 18	

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TOP FOAM

<b>DART</b> AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2901-101-59	REV A
MAT'L ETHAFOAM 220, BLACK	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT FINISH	.XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: KK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: ML	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: NA	
QA APPR: NA	USED ON MODEL
APPROVED:	EC135
SCALE 1:6	DATE 08/27/2018 SHEET 18 OF 18